

# VariSCR NO<sub>x</sub> Emission Controller for SCR Catalytic Converters





## Mode of Operation



#### VariSCR NO<sub>x</sub> Emission Controller for SCR Catalytic Converters

MOTORTECH developed the new NO<sub>x</sub> emission controller VariSCR to satisfy the increasing immission protection requirements in the future.

After a transition time up to 2018,  $NO_x$  reduction from a current 500 mg/m<sup>3</sup> to 100 mg/m<sup>3</sup> for natural gas CHP applications (based on a reference oxygen content of 5% by volume) will become obligatory for new and existing CHP plants. To bring about constant reduction of  $NO_x$ -emissions in the SCR (Selective Catalytic Reduction) system, AdBlue<sup>®</sup>, a solution of 32.5% urea in water, will be injected into the exhaust gas flow in front of the SCR catalytic converter. The urea is converted into ammonia through thermolysis and hydrolysis. In the SCR catalytic converter, the ammonia then reduces the nitrogen oxides to water and nitrogen.

Besides the algorithms for  $NO_x$  reduction, the software also contains controllers for controlling the pump module to maintain constant delivery pressure, the heating controller for the dosing unit as well as optionally the fill-level monitoring in the AdBlue<sup>®</sup>-storage tank.



#### Available Components:

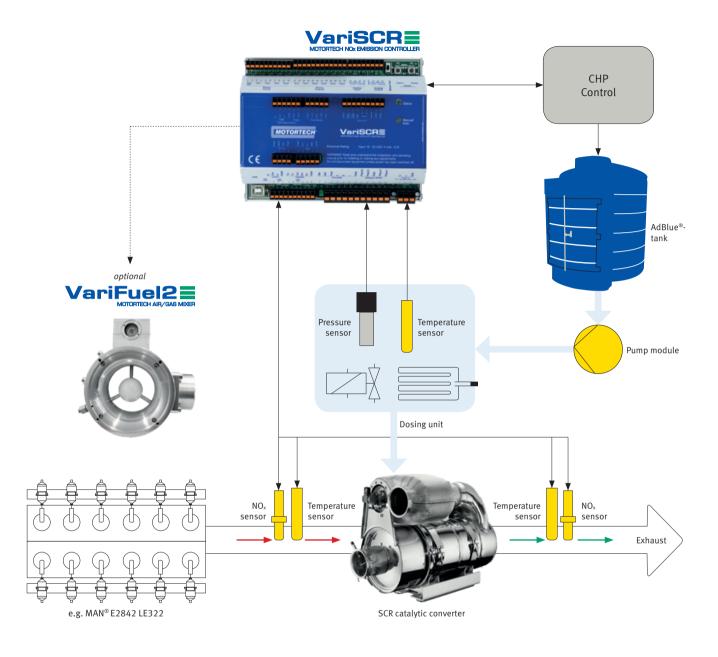
- VariSCR NO<sub>x</sub> emission controller
- wiring harness for pump module
- wiring harness for dosing unit
- sensor harnesses

#### Features

- Read out of the NO<sub>x</sub> sensors in front of and behind the catalytic converter
- Control of the urea injection to the NO<sub>x</sub> set-point value through monitoring of the raw and target emission after the SCR catalytic converter
- Control of the urea pump for controlling and monitoring the AdBlue<sup>®</sup> injection quantity, temperature, and the delivery pressure
- Regulation of the AdBlue<sup>®</sup> heating and circulation
- Fault detection and diagnostics
- Connection to the higher level control via CAN-Bus



### System Overview



#### Technical data

- 18 to 32 VDC power supply
- -20 °C to +60 °C (-4 °F up to 140 °F) permitted ambient temperature
- 0 to 20 mA/0 to 10 V analog input and output, freely configurable
- 5 digital inputs, 5 to 32 V, compatible, galvanic separation
- 6 digital outputs, up to 32 V, 100 mA, galvanic separation

#### Interfaces

- 2 CAN Bus 2.0b interfaces (CANopen protocol)
- RS485 interface (Modbus RTU)
- USB 1.1 interface

#### Configuration

 Using the graphical user interface MICT (MOTORTECH Integrated Configuration Tool)

#### Housing

- Protection class IP 20
- Dimensions 160 x 126 x 62 mm (6.3 x 5.0 x 2.4 inches)





#### MOTORTECH GmbH

Hogrevestr. 21-23 29223 Celle Germany Phone: +49 (5141) 93 99 0 Fax: +49 (5141) 93 99 99 www.motortech.de sales@motortech.de

#### MOTORTECH Americas, LLC

1400 Dealers Avenue, Suite A New Orleans, LA 70123 USA Phone: +1 (504) 355 4212 Fax: +1 (504) 355 4217 www.motortechamericas.com info@motortechamericas.com

#### **MOTORTECH Shanghai Co. Ldt.** Room 1018 Enterprise Square,

No. 228 Meiyuan Road, Zhabei District, 200070 Shanghai China Phone: +86 (21) 6380 7338 www.motortechshanghai.com info@motortechshanghai.com

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