

WE UPGRADE GAS ENGINES



REPLACEMENT OF SILICONE SEALS

ASSEMBLY INSTRUCTION



PolyMot™ 
SPARK PLUGS LEADS & EXTENSIONS

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1 INTRODUCTION

PolyMot high tesion leads and spark plug extensions of Motortech are equipped with high quality silicone seals to guarantee best possible sealing between teflon extension and ceramic insulator.

However, the seal ages caused by high engine temperature and operation with abrasive gas. In order to guarantee optimum sealing, protection against crossarching and continuous performance we recommend annual replacement of the seals. Depending on appliance, more frequent replacement can be necessary.

The following illustration shows aged silicone seals. The formerly blue rings are now white and blown. Whenever seals show such condition, they should definitely be replaced.



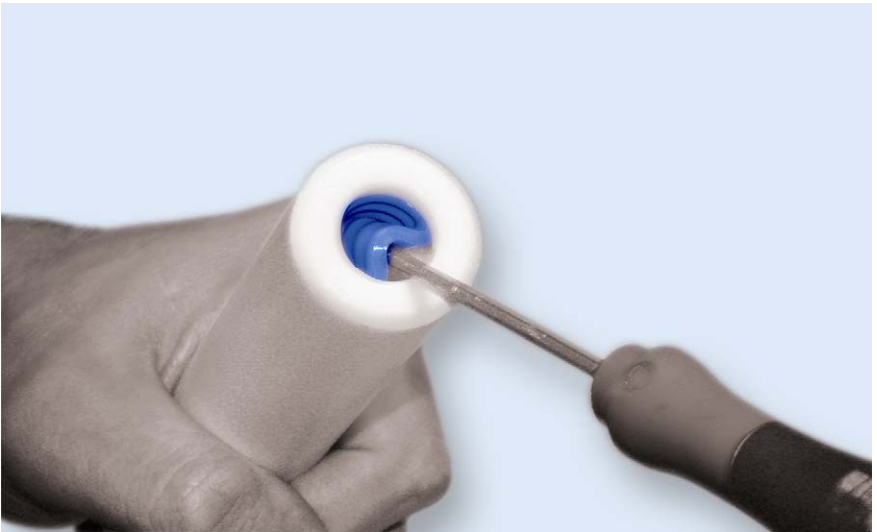
2 REMOVAL OF THE OLD SEAL

For removal of the old seal please follow these steps:

1. Insert the screw driver between teflon extension and silicone seal.



2. Lever off the ring with the screw driver.



2 REMOVAL OF THE OLD SEAL

3. Completely push the screw driver under the seal and withdraw it.



3 ASSEMBLY OF NEW SEAL

For assembly of the new silicone seal, please follow these steps:

1. First of all read the part number of the old silicone seal which is printed on the bottom of the ring. You will find an overview of available silicone seals in the Product Guide.



2. Fold the silicone seal as shown on the following illustration.



3 ASSEMBLY OF NEW SEAL

3. Push the silicone seal into the bore of the teflon extension the part number faces downwards. Due to the lower temperature inside the extension there is a good chance to read the part number of the aged seal.



4. Carefully press the silicone seal into the nut using the screw driver.



5. Position the silicone seal with screw driver accurately along the slot and check fit. The seal must flush with the bore of the teflon extension.





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MOTORTECH GmbH
Hogrevestr. 21-23
29223 Celle
Phone: +49 5141 93 99 0
Fax: +49 5141 93 99 98
www.motortech.de
motortech@motortech.de

MOTORTECH AMERICAS LLC
1400 Dealers Avenue
New Orleans, LA 70123
Phone: +1 504 355 4212
Fax: +1 504 355 4217
www.motortechamericas.com
info@motortechamericas.com