

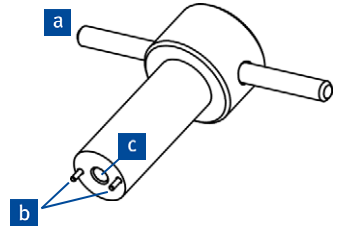
INSTRUCTIONS FOR USE

VARIFUEL₂ LOCKING TOOL FOR TOOTHED PULLEY

Functional Description

The tool is used for locking the toothed pulley of a VariFuel₂, so that you can tighten or release the hexagon socket head cap bolt that fixes the toothed pulley on the shaft.

a cross handle **b** studs **c** through hole



Preparations

On a VariFuel₂ with stepper motor drive, adjust the fuel ring first before you tighten the toothed pulley (see respective Maintenance and Repair Instructions for your VariFuel₂ series).

Application

1. Insert the studs of the VariFuel₂ locking tool for toothed pulley into the holes **3** of the toothed pulley.
2. Insert a hex key SW₃ **1** through the through hole of the locking tool into the head of the hexagon socket head cap bolt **4**.
3. While holding the toothed pulley **2** with the cross handle of the locking tool, turn the hex key
 - clockwise to tighten the toothed pulley on the shaft with the hexagon socket head cap bolt (torque 2.5 Nm / 1.8 lb-ft),
 - counterclockwise to release the hexagon socket head cap bolt.

